1. **Wall Assembly** - The 1 or 2 hr fire-rated gypsum board/stud wall assembly shall be constructed of the materials and in the manner specified in the individual U300, U400, V400 or W400 Series Wall and Partition Designs in the UL Fire Resistance Directory and shall include the following construction features:

   A. **Studs** - Wall framing shall consist of either wood studs or steel channel studs. Wood studs to consist of nominally 2 by 4 in. (51 by 102 mm) lumber spaced max 16 in. (406 mm) OC. Steel studs to be min 3-1/2 in. (89 mm) wide and spaced max 24 in. (610 mm) OC. Additional framing members shall be used to completely frame around opening.

   B. **Gypsum Board** - Min 5/8 in. (16 mm) thick, 4 ft (1.2 m) wide with square or tapered edges. The gypsum board type, thickness, number of layers and orientation shall be as specified in the individual Design. Max size of opening is 210 sq in. (1355 cm²) with a max width of 14-1/2 in. (368 mm) for wood studs. Max size of opening is 78 sq ft. (7.2 m²) with a max width of 106 in. (2.7 m) for steel studs.

   The hourly F and FH Ratings of the firestop system are equal to the hourly fire rating of the wall in which it is installed.

2. **Steel Duct** - Max 100 by 100 in. (2.5 by 2.5 m) steel duct to be installed within the framed opening. The duct shall be constructed and reinforced in accordance with SMACNA construction standards. Steel duct to be rigidly supported on both sides of wall assembly.

   2A. **Coated Ducts** - As an alternate to Item 2, max 60 by 60 in. (1524 by 1524 mm) steel duct coated with BW11 coating material. Duct sections shall be assembled using bolted flanges or SMACNA approved Transverse Joint Reinforcements. Duct to be rigidly supported on both sides wall assembly.

**FIRESPRAY INTERNATIONAL LTD - FLAMEBAR BW11 fire rated ductwork**
3. **Batts and Blankets** - Nom 1-1/2 or 2 in. (38 or 51 mm) thick glass fiber batt or blanket (min 3/4 pcf or 12 kg/m3) jacketed on the outside with a foil-scrim-kraft facing. Longitudinal and transverse joints sealed with aluminum foil tape. During the installation of the fill material, the batt or blanket shall be compressed 50% such that the annular space within the firestop system shall be min 1/2 in. (13 mm) to max 2 in. (51 mm).

See **Batts and Blankets** (BKNV) category in the Building Materials Directory for names of manufacturers. Any batt or blanket meeting the above specifications and bearing the UL Classification Marking with a Flame Spread Index of 25 or less and a Smoke Developed Index 50 or less may be used.

4. **Firestop System** - The firestop system shall consist of the following:
   
   A. **Packing Material** - Min 3-5/8 (92 mm) or 4-7/8 in. (124 mm) thickness of min 4 pcf (64 kg/m3) mineral wool batt insulation firmly packed into opening as a permanent form for 1 or 2 hr fire-rated walls, respectively. Packing material to be recessed from both surfaces of wall as required to accommodate the required thickness of fill material.
   
   B. **Fill, Void or Cavity Material** - Sealant - Min 5/8 in. (16 mm) thickness of fill material applied within annulus, flush with both surfaces of wall.

   **SPECIFIED TECHNOLOGIES INC** - SpecSeal Series SSS Sealant, SpecSeal LCI Sealant

   C. **Steel Retaining Angles** - Min No. 16 gauge (0.059 in. (1.5 mm)) galv steel angles sized to lap steel duct a min of 1 in. (25 mm) and lap wall surfaces a min of 2 in. (51 mm). Angles attached to steel duct on both sides of wall with min No. 10 steel sheet metal screws spaced a max of 1 in. (25 mm) from each end of steel duct and spaced a max of 6 in. (152 mm) OC.

   * Indicates such products shall bear the UL or cUL Certification Mark for jurisdictions employing the UL or cUL Certification (such as Canada), respectively.